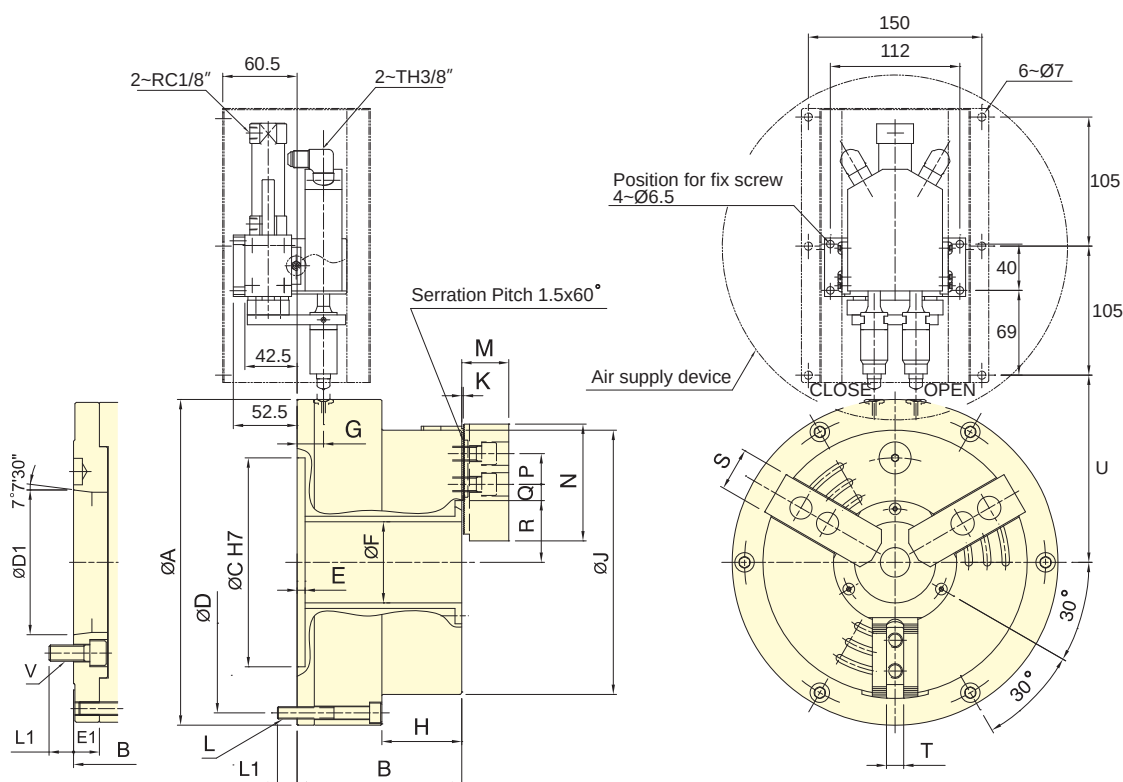




- Large through-hole 3-jaw power chuck with build in air cylinder.
- Patented air supply system, it is easy to install and maintain. No abrasion issue of traditional sealed ring. Maintenance cost and time can be saved.

■ Patent numbers :
 20.2011.101.818.4 /20.2012.102.498.5(Germany)
 3169457 / 3178706 (Japan) / EP 2517822 B1 (EU)
 ZL 2011 2 0141324.9 /ZL 2012 2 0274549.6 (China)
 M440159 / M415011 (Taiwan) / US8770222 B2 (U.S.A.)
 0000278076(Italy)



AP-A

Subject to technical changes

SPECIFICATIONS

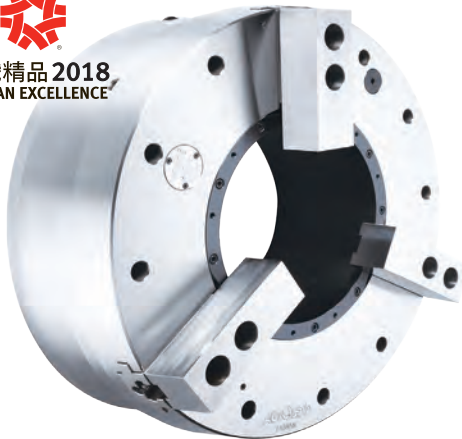
Model		Thru-hole Dia.	Jaw stroke (Dia.)	Chucking Dia. Max.	Chucking Dia. Min.	Max. pressure	Max. Clamping force	Max. speed	Moment of inertia	Weight	Air Consumption	
		mm	mm	mm	mm	MPa (kgf/cm ²)	kN (kgf)	min ⁻¹ (r.p.m.)	kg • m ²	kg	lit (at 6kgf/cm ²)	
AP-52	A6	52	5.9	170	15	0.6(6.1)	40.5(4128)	3900	0.2	26	30	3.1
AP-66	A6	66	7.6	215	24	0.6(6.1)	50(5097)	3000	0.4	38	45	5.1
AP-86	A8	86	8.9	268	43	0.6(6.1)	80(8156)	2800	0.7	58	72	8.7
AP-115	A8	115	10.6	330	55	0.6(6.1)	90(9174)	2000	1.7	92	112	12

DIMENSIONS

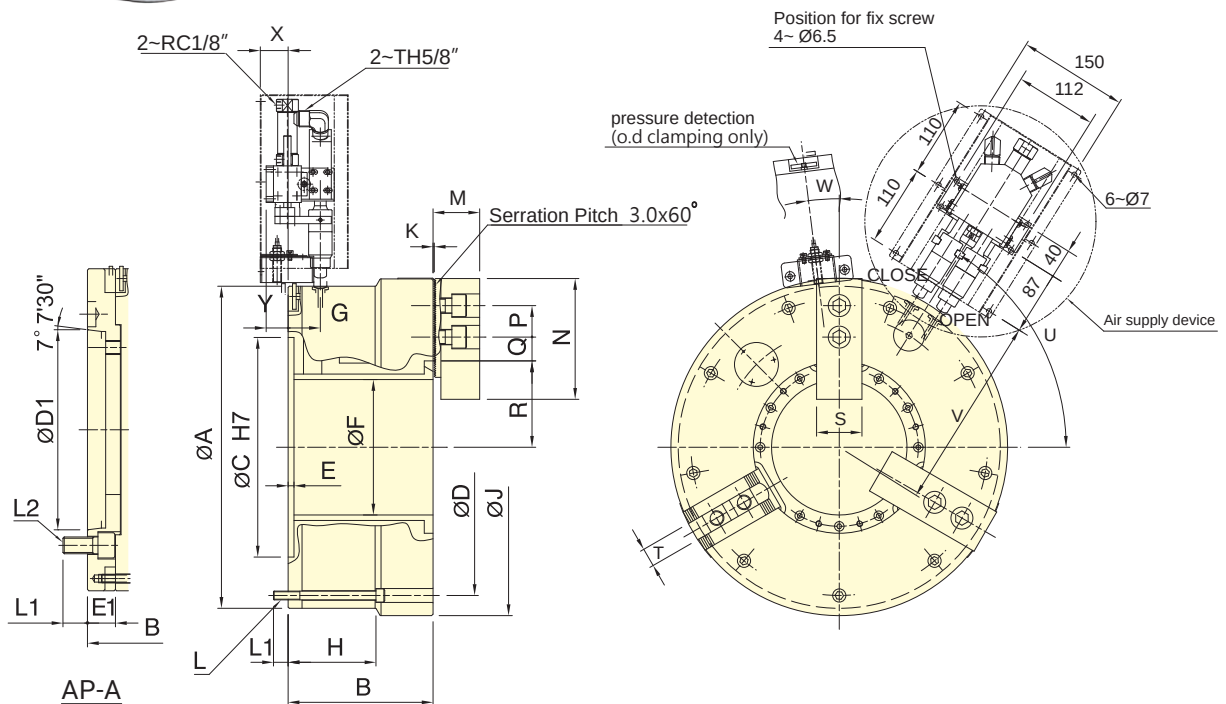
Model		A	B		C	D	D1	E	E1	F	G	H	J	K	L
AP-52	A6	235	121	140	170	215	106.38	6.5	19	52	21.5	58.5	170	2	6~M10
AP-66	A6	265	134	153	170	245	106.38	6.5	19	66	21.5	65	215	2	6~M10
AP-86	A8	315	142	169	220	295	139.72	6.5	27	86	21.5	67	268	2	6~M10
AP-115	A8	370	154	181	220	350	139.72	6.5	27	115	21.5	69	330	2	6~M10

Model		L1		M	N	P	Q max.	Q min.	R max.	R min.	S	T	U	V
AP-52	A6	15	18	37	73	20	21.2	9.2	38	35.1	31	12	145.5	6~M12
AP-66	A6	16	18	38	95	25	23.7	8.7	50.2	46.4	35	14	159.5	6~M12
AP-86	A8	16	24	43	110	30	32.2	12.7	62.2	57.8	40	16	184.5	6~M16
AP-115	A8	16	24	51	130	30	44.7	14.7	77	71.7	50	21	212	6~M16

The dimensions and the specifications of AP-A type are in red data.



- Large through-hole 3-jaw power chuck with build in air cylinder.
 - With build-in "pressure detection" device in chuck which can check the pressure is lowered rapidly within the chuck, guarantee to the security of operating.(only for O.D. gripping)
 - Patented air supply system, it is easy to install and maintain. No abrasion issue of traditional sealed ring. Maintenance cost and time can be saved.
- Patent numbers :
- 20.2011.101.818.4 /20.2012.102.498.5(Germany)
3169457 / 3178706 (Japan) / EP 2517822 B1 (EU)
ZL 2011 2 0141324.9 / ZL 2012 2 0274549.6 (China)
M440159 / M415011 (Taiwan) / US8770222 B2 (U.S.A.)
0000278076(Italy)



Subject to technical changes

SPECIFICATIONS

Model		Thru-hole Dia.	Jaw stroke (Dia.)	Chucking Dia.Max.	Chucking Dia.Min.	Max. pressure	Max. Clamping force	Max. speed	Moment of inertia	Weight	Air Consumption
		mm	mm	mm	mm	MPa (kgf/cm ²)	kN (kgf)	min ⁻¹ (r.p.m.)	kg · m ²	kg	lit(at 6kgf/cm ²)
AP-145	A11	145	14	420	62	0.6(6.1)	110(11213)	1500	3.8	156	182
AP-185	A15	185	14	460	100	0.6(6.1)	160(16310)	1700	6.0	188	223
AP-230	A15	230	17	535	170	0.6(6.1)	150(15290)	1300	11.1	265	310
AP-275	A20	275	17	580	200	0.6(6.1)	160(16310)	1100	15.5	301	346
AP-320	A20	320	17	658	200	0.6(6.1)	180(18348)	1000	27.2	415	505
AP-375	A20	375	24	738	260	0.6(6.1)	210(21406)	900	44.2	530	545

DIMENSIONS

Model		A	B	C	D	D1	E	E1	F	G	H	J	K	L	L1
AP-145	A11	400	198	231	300	365	196.87	8	33	145	34	120	420	3.5	9~M12
AP-185	A15	460	198	238	300	405	285.78	8	40	185	44	120	460	3.5	9~M12
AP-230	A15	515	226	266	380	483	285.78	8	40	230	49	145	535	3.5	6~M16
AP-275	A20	560	232	272	380	528	412.78	8	40	275	52	152	580	3.5	6~M16
AP-320	A20	615	256	306	520	580	412.78	8	50	320	55	116.5	658	3.5	9~M16
AP-375	A20	690	272	322	520	650	412.78	8	50	375	55	127	738	3.5	9~M16

Model		L2	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U	V	W	X	Y
AP-145	A11	6~M20	63.7	165	43	53.5	23.5	98	91	62	25.5	57°	242	0°	38	20
AP-185	A15	6~M24	63.7	165	43	53.5	23.5	118	111	62	25.5	58°	272	7°	38	20
AP-230	A15	6~M24	71.7	180	60	48.5	18.5	145	136.5	64	25.5	30°	300	7°	33	15
AP-275	A20	6~M24	71.7	180	60	48.5	18.5	167.5	159	64	25.5	30°	322	7°	30	12
AP-320	A20	6~M24	81.5	210	60	60.5	24.5	190	181.5	74	30	52°	350	7°	27	9
AP-375	A20	6~M24	81.5	210	60	66.5	24.5	223.5	211.5	74	30	52°	387	7°	27	9

The dimensions and the specifications of AP-A type are in red data