



EPX-SF

THE CUTTING EDGE FOR SUPERIOR TOOL PERFORMANCE

Edge preparation directly increases your customer's tool life, precision, workpiece quality and overall cost-effectiveness.

The EPX-SF is designed to address productivity targets, rigorous quality and offer a flexible solution, to deliver superior cutting tool performance and succeed in precision-critical industries.

ANCA
CNC MACHINES



CONSISTENT & PRECISE TOOL EDGE PREPARATION

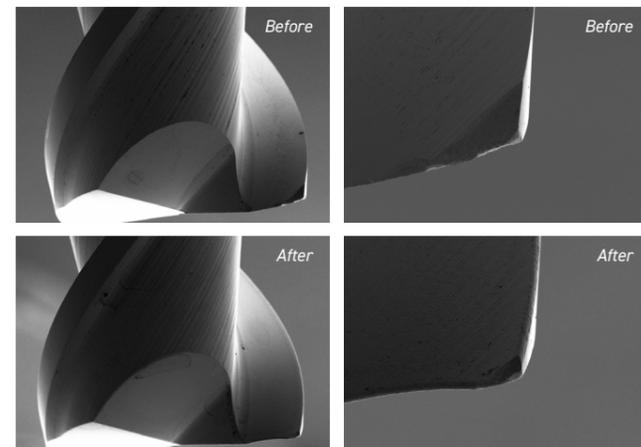
In a world where every detail matters, the EPX-SF seamlessly adapts to your production system and addresses three specific challenges:

COMPETITIVENESS

Unmatched Automation: Process up to 1,900 tools in 24 hours, lights out operation with the push of a button.

Resource Optimisation: Minimise process setup and learning curves. The EPX-SF standardisation enables use by all operators.

Differentiation is key: Advanced edge preparation is a significant selling point. The EPX-SF utilises Machine Learning to tailor unique recipes, enhancing your unique tool IP value proposition.



EPX SF restored tools carbide structure at the microlevel.

PROFITABILITY

Secure more contracts: The EPX-SF transforms edge preparation into a strategic selling advantage, in industries demanding clean, precise, and consistent cuts.

Efficiency in one go: Achieve flawless quality with a single pass. By eliminating unnecessary post-processing, you will save time, money and labour.



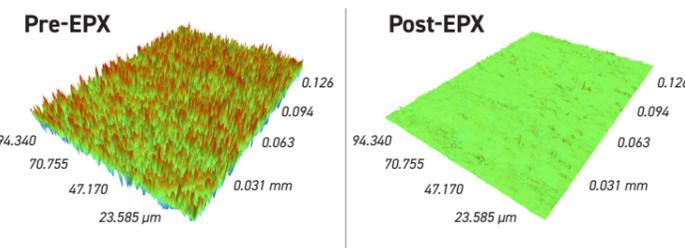
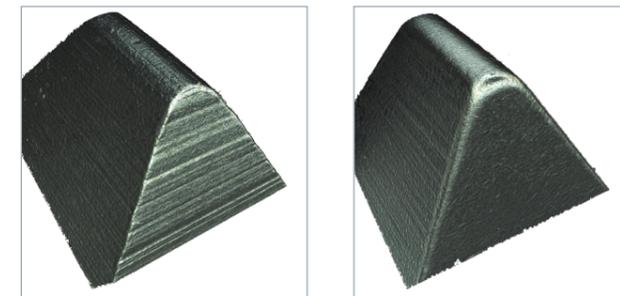
Uninterrupted production with automated loading system.

QUALITY

Traceability at your fingertips: Save, track and retrieve quality results in the machine, ensuring every product meets your quality expectations.

Repeatable, controllable, predictable: Achieve nano-smooth surfaces (roughness under 100 nm) and micron-honed edges in record time, with controllable K-factor.

EPX-SF APPLICATIONS ON TAPS



EPX-SF can achieve 100nm roughness, without changing media.

Product Features



With 11 axes, the machine delivers consistent, predictable and controllable nano-smooth surfaces ($R_a < 100\text{nm}$) and micron-honed edges with adjustable K-factor.



Engineered to master complex tool geometry, EPX-SF process is designed to deliver results typically under a minute per tool and at a minimal cost of less than a dollar.



With the correct recipe, EPX completes multiple steps in one cycle, achieving a 400% reduction in surface roughness without changing the media.



Featuring cyclic mode, the EPX-SF can target specific areas to combat surface burrs and imperfections, with adjustable angles ensuring optimal chip flow.



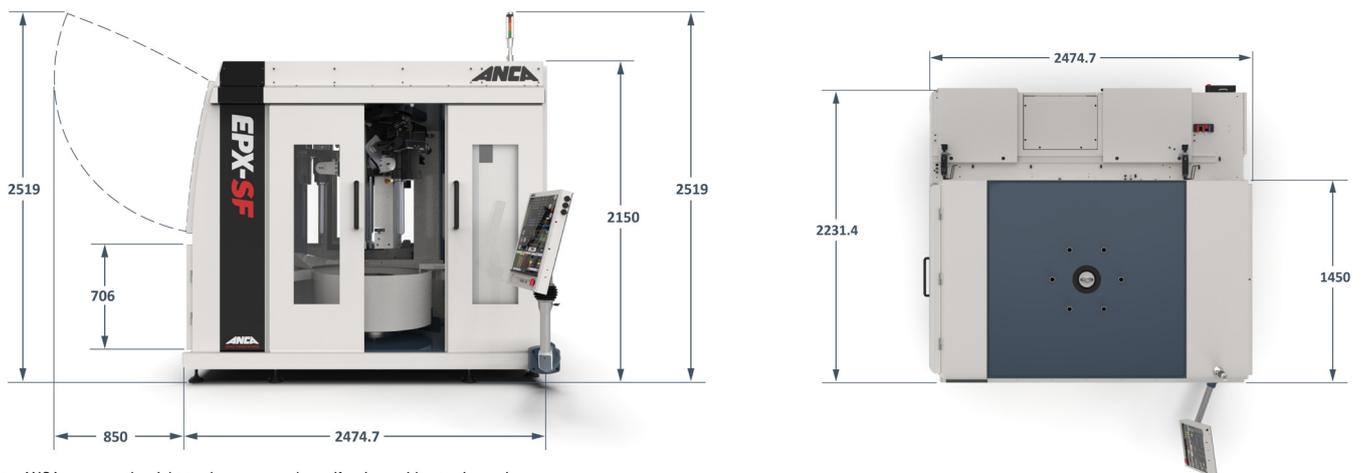
AI-assisted guidance on the horizon, you'll receive tailored recommendations for new tool geometries and recipes, driving continual enhancement and process efficiency.

ANCA EPX-SF TECHNICAL DATA/SPECIFICATIONS

| | | |
|----------------------------------|---------------------------------------------------------------------------------|------------|
| Weight | 3165kg+ | |
| Working Power Consumption | 10kW+ | |
| Dimensions | L 2414mm x W 2191mm x D 2150mm Drum Diameter: 940mm Media Volume (l): 168 | |
| Performance | Heads: | 3 |
| | Tool Diameters (mm): | 3-25.4 |
| | Tool Length (mm): | 50-250 |
| | Max workpiece weight (kg): | 4 |
| | Head rotational speed (RPM): | 2000 |
| | Avg. Edge Radius (µm): | 16.53 |
| | Surface Finishing (µm): | 0.05 |
| | Head rotational speed (RPM): | 2000 |
| | Media type (wet/Dry): | Dry |
| Process Time | Process time per head (tool/min): | 1* |
| | Process cycle with automation (tool/min): | 2* |
| Tool Management | Capacity (# of tools): | 4x pallets |
| | Automated Collect replacement: | No |
| | Rotational direction (CW/CCW): | CW/CCW |
| | Automated Angular position (°): | 35 |

OTHER FEATURES

| | | |
|------------------------|------------------------------------------|---|
| Safety features | Dust filtering system | ✓ |
| | Column locking mechanism for maintenance | ✓ |
| | Anti collision system | ✓ |
| | Hands off drum replacement | ✓ |
| | Deadman switch | ✓ |
| Others | Industry 4.0 Enabled | ✓ |
| | Trolley | ✓ |
| | Remote technical assistance | ✓ |
| | Remote control of HMI | - |
| | ERP Connectivity | ✓ |
| | Tool Cleaning | ✓ |
| | Purge | ✓ |
| | Automated media level compensation | ✓ |
| | Drum replacement mechanism | ✓ |
| | Surface finishing turn key solutions | ✓ |



Note: ANCA reserves the right to alter or amend specifications without prior notice.
(+) Indicates that this figure is an estimated value.

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