



Riser-Table T-Slot

Riser-Table



- Material : Cast iron GG30(DIN)
- Heat treated (Normalized)
- Features :
 - T-slots available in 14 & M18 mm
 - Ready to accept a hole pattern
 - T-slot pattern for your special jig
 - Available in custom sizes
- Application : Vertical machine centres
Horizontal machine centres
Special purpose machines

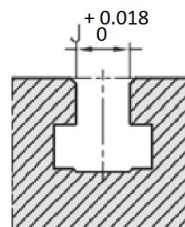
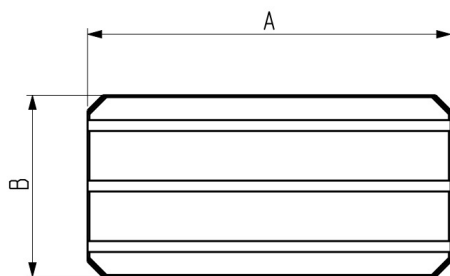
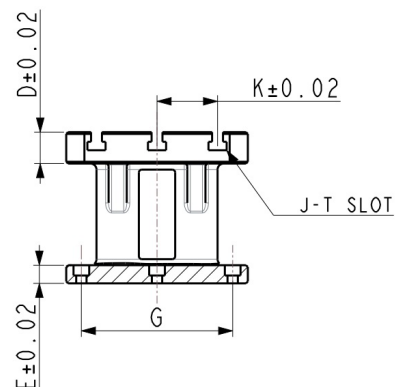
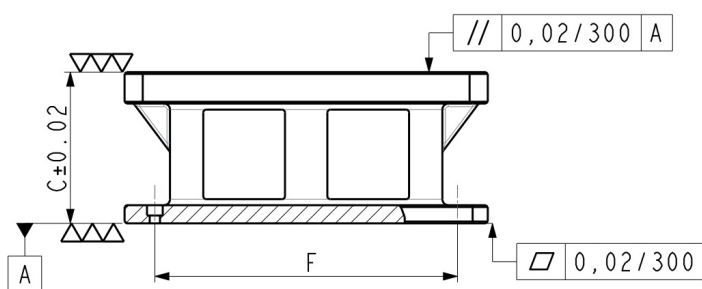


Figure J



MODEL	A	B	C	D	E	F	G	K	kg
RTG/SQ/400400/250	400	400	250	52	30	—	—	50	94
RTG/SQ/500500/250	500	500	250	52	30	—	—	50	102
RTG/RT/600300/250	600	300	250	52	30	—	—	50	132
RTG/RT/800400/250	800	400	250	52	30	—	—	50	230
RTG/RT/1000500/250	1000	500	250	52	30	—	—	50	370

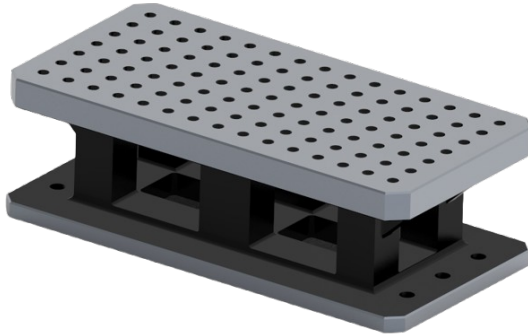
Note : F, G Values as per customer's requirement



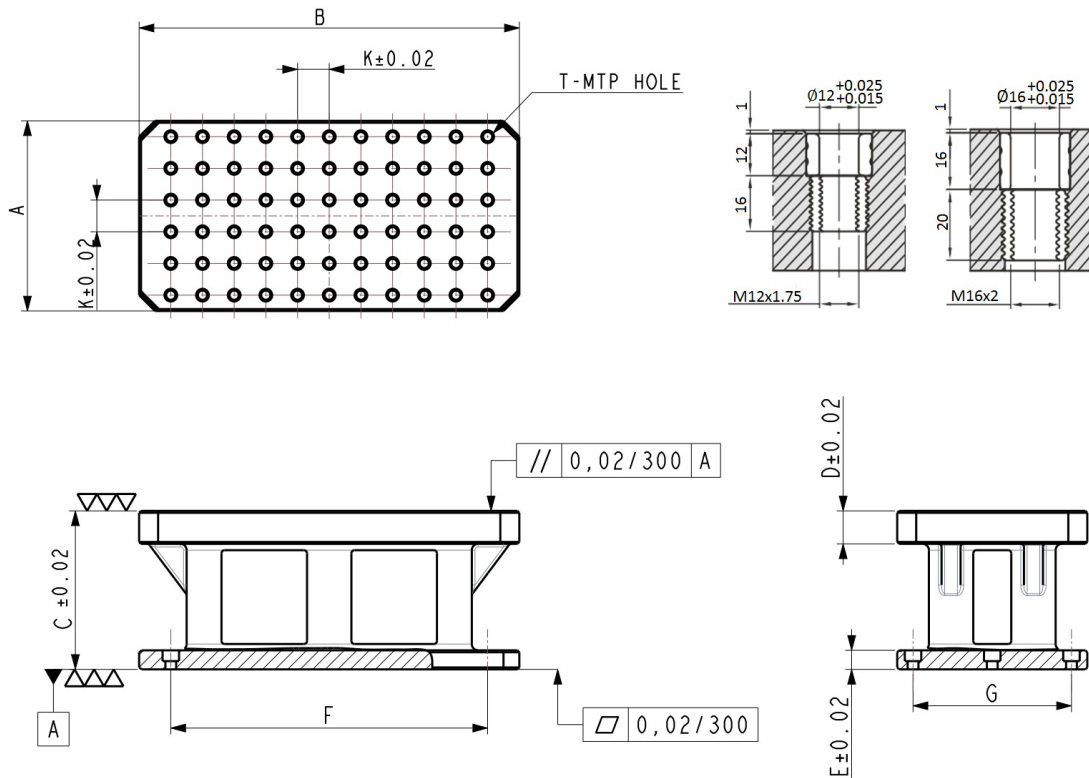
Riser-Table Grid Hole

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Riser-Table

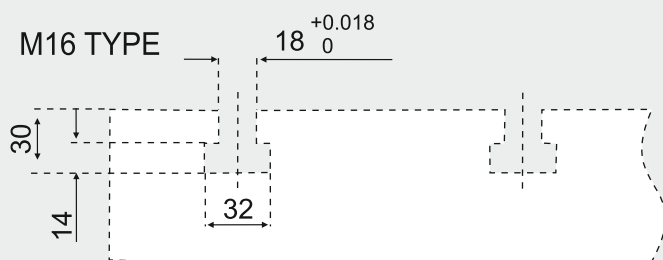
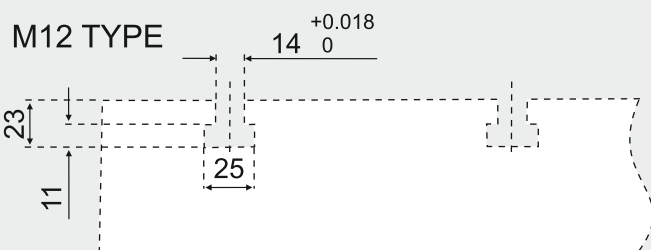
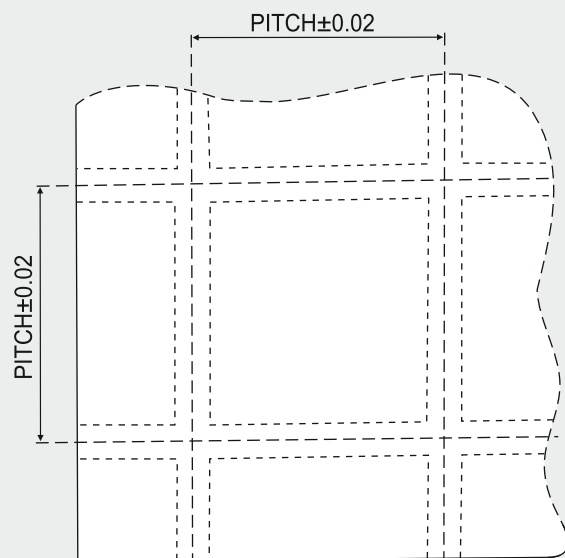


- Material : Cast iron GG30(DIN)
- Heat treated (Normalized)
- Features :
 - Alignment bushing
 - Threaded insert
 - MTP Hole Spacing: 50 ± 0.02
 - Grid holes available in M12 & M16
 - Easily adapts to standardized
 - Jig components
- Application : Vertical machine centres
Horizontal machine centres

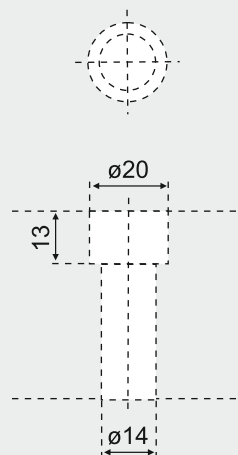


MODEL	A	B	C	D	E	F	G	K	kg
RTG/SQ/400400/250	400	400	250	52	30	—	—	50	94
RTG/SQ/500500/250	500	500	250	52	30	—	—	50	102
RTG/RT/600300/250	600	300	250	52	30	—	—	50	135
RTG/RT/800400/250	800	400	250	52	30	—	—	50	233
RTG/RT/1000500/250	1000	500	250	52	30	—	—	50	382

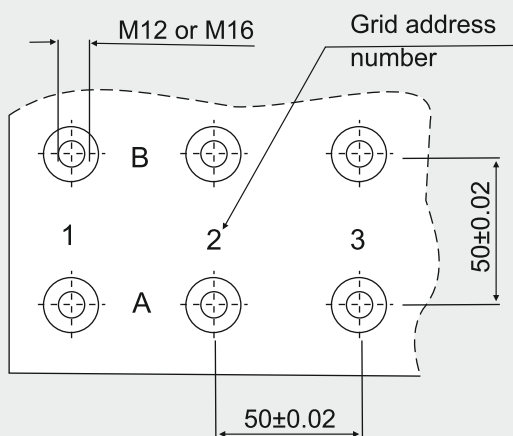
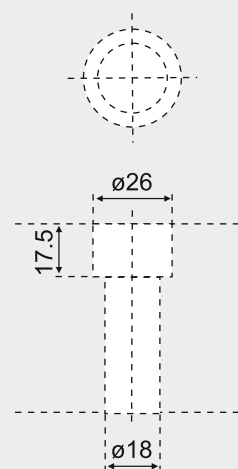
Note : F, G Values as per customer's requirement



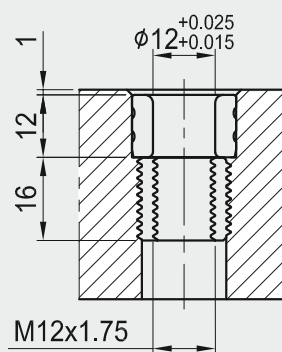
M12 Cap-Screw hole



M16 Cap-Screw hole



ø12 MTP hole



ø16 MTP hole

